



TECHNICAL DATA: #D415 DUCT TAPE

Product Description:

#D415 Duct Tape is a polyethylene film laminated over a cloth substrate coated with rubber-based adhesive for strong peel adhesion and waterproofing

Physical Properties:

Product Code	Test Method	#D415
Total Thickness, Microns	GB/T 7125—1999	150±10
Ball Tack	GB/T 4852—2002	≥8
180° Peel Strength (to stainless steel) N/IN	GB/T 2792—1998	≥12
Tensile Strength N/IN	GB/T 7753—1987	≥52
Temperature resistance	GB/2792-1998	60
Adhesive: Hotmelt		

Features:

- High tensile strength, high tensile strength, easy tear, conforms well to irregular surfaces
- Colour: Grey, green, black, white, red, blue, yellow, brown
- Meet RoHS Requirement

Application:

Suitable for carton sealing, carpet joining, light-duty packaging, and bundling. The surface must be clean and free from dust and grease. Sufficient pressure should be applied during the application

Storage & Usage:

1. Tape should be stored at 20°C-30°C, dry, 50%-70% humidity level dry, cool, shelter area and avoid direct sunlight
2. Tape jumbos should be placed vertically with a good package and avoid being pressed against the glue surface
3. The surface for tape application should be dry, clean, and free of grease, oil and other contaminations
4. Tape should be used within 12 months from the date of manufacture

Note: All information and recommendations are given by us in good faith based on practical experience but without warranty. The user shall determine the suitability of the product and the method of application for each specific use.